



Price Schedule

PIPELINE CLAMPS				BOLTS ONLY		
Size (inches)	Part Number	Sugg. List Price	Approx. Weight (lbs.)	Size (inches)	Part Number	Sugg. List Price
3/4	089875	\$ 82.00	3.75	5/16 x 2	080098	\$ 2.00
1 1/4	089873	\$ 127.00	4.75	3/8 x 2 1/2	080100	\$ 2.00
1 1/2	089872	\$ 137.00	6.5	3/8 x 2 1/2	080100	\$ 2.00
2	089871	\$ 181.00	9	7/16 x 3 1/2	080102	\$ 2.35
3	089869	\$ 248.00	15	1/2 x 3 1/2	080103	\$ 3.50
4	089868	\$ 275.00	17.5	1/2 x 3 1/2	080103	\$ 3.50
6	089866	\$ 552.00	31.5	5/8 x 5	080864	\$ 9.00

Installation Procedure

Pipeline Clamp

1. Thoroughly clean the damaged area of pipe with a wire brush. This will help insure a bubble tight gasket seal.
2. Place the Clamp around the pipe so that the leak is fully covered by the gasket.
3. Tighten the bolts evenly to the recommended torque (see table below).
4. Pressure test the completed installation for leaks.
5. Check for leaks before leaving.

Size (inches)	Torque	Working Pressure	Size (inches)	Torque	Working Pressure
3/4	10 ft. lbs.	600 psi	2	25 ft. lbs.	500 psi
1	15 ft. lbs.	500 psi	3	40 ft. lbs.	400 psi
1 1/4	18 ft. lbs.	500 psi	4	40 ft. lbs.	300 psi
1 1/2	18 ft. lbs.	500 psi	6	60 ft. lbs.	300 psi